

# Work Order ID 52898

October 19, 2009 12:33:50 PM

Page 1

Item ID: D3681-1

Revision ID: A

Item Name: Spacer

Start Date: 10/19/09 Start Qty: 20.00

Required Date: 11/02/09 Req'd Qty: 20.00

Reference:

Approvals:

Process Plan: *RL*

Date: *09-10-15*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3681	Rev A

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA711 & DWG D3681 ☒ FOLIO REV: *1A* ☐ DWG  
REV: *A* 12-DEBURR AS REQUIRED

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Accept



Setup Start

Stop

Cust Item ID:

Customer:

*61* *Ø*

*61* *Ø*

*61* *Ø*

*8A 09/10/24*

*5A 09/10/24*

*1A 09/10/26*

# Work Order ID 52898

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Item ID: D3681-1

Accept

Revision ID: A

Item Name: Spacer

Start Date: 10/19/09 Start Qty: 20.00

Required Date: 11/02/09 Req'd Qty: 20.00

Reference:

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

614

Q

MB 09-10-28

ls. 09.10.28  
MF  
09-10-28

# Picklist Print

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Page 1

Work Order ID: 52898

Parent Item: D3681-1RevA

Parent Item Name: Spacer

Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.3125W.05 8		Purchased	No			100	f	162.5300	7.1579			



ALUM TUBE .3125 x .058w



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

162.53

110532

1.71

111470

8.43

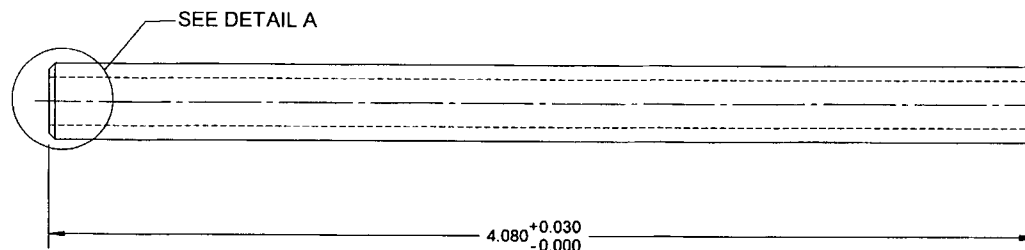
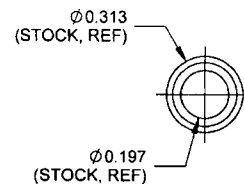
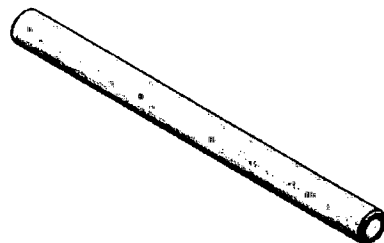
111874

32.39

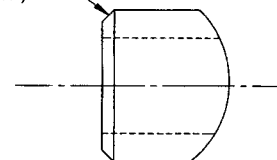
~~112142~~

120

21.48 SA 09/10/24



0.025 X 45°  
CHAMFER  
(TYP)



DETAIL A  
(SCALE 4 : 1)

**D3681-1 SPACER**

STOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52891

RELEASED  
07-11-08

**NOTES:**

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL  
PER WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR QQ-A-200/8 OR QQ-A-225/8  
(REF. DART SPEC. M6061T6T0.313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A		NEW ISSUE		DC	07.11.08
REV.		DESCRIPTION		BY	DATE
DESIGN	SC	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA DRAWING NO. <b>D3681</b> TITLE <b>SPACER</b>			
DRAWN	SC				
CHECKED	MS				
MFG. APPR.	REP				
APPROVED	REP				
DE APPR.	#				
DATE	07.11.08	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS COVENANT THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

